

# A User Safety

Your printer and the recommended supplies have been designed and tested to meet strict safety requirements. Attention to the following information will ensure the continued safe operation of your printer.

## Electrical Safety

- Use the power cord supplied with your printer.
- Plug the power cord directly into a properly grounded electrical outlet. If you do not know if an outlet is grounded, ask an electrician to check the outlet.
- Do not use a ground adapter plug to connect the printer to an electrical outlet that does not have a ground connection terminal.
- Do not use an extension cord or power strip.

## Warning

Avoid the potential of electrical shock by ensuring that the printer is properly grounded. Electrical products may be hazardous if misused.

- Do not place the printer in an area where people might step on the power cord.
- Do not place objects on the power cord.
- Do not block the ventilation openings. These openings are provided to prevent overheating of the printer.
- Do not drop paper clips or staples into the printer.

## Warning

Do not push objects into slots or openings on the printer. Making contact with a voltage point or shorting out a part could result in fire or electrical shock.

If you notice noises or odors that are not associated with your normal print operation:

1. Turn off the printer immediately
2. Disconnect the power cord from the electrical outlet
3. Call an authorized service representative to correct the problem.

The power cord is attached to the printer as a plug-in device on the side of the printer. If it is necessary to disconnect all electrical power from the printer, disconnect the power cord from the electrical outlet.

### **Warning**

Do not remove the covers or guards that are fastened with screws unless you are installing optional equipment and are specifically instructed to do so. Power should be **OFF** when performing these installations. Disconnect the power cord when removing covers and guards for installing optional equipment. Except for user-installable options, there are no parts that you can maintain or service behind these covers.

The following are hazards to your safety:

- The power cord is damaged or frayed.
- Liquid is spilled into the printer.
- The printer is exposed to water.

If any of these conditions occur:

1. Turn off the printer immediately.
2. Disconnect the power cord from the electrical outlet.
3. Call an authorized service representative.

### **Maintenance Safety**

- Do not attempt any maintenance procedure that is not specifically described in the documentation supplied with your printer.
- Do not use aerosol cleaners. The use of supplies that are not approved may cause poor performance and could create a hazardous condition.
- Do not burn any consumables or routine maintenance items. For information on Xerox supplies recycling programs, go to [www.xerox.com/office/recycle](http://www.xerox.com/office/recycle).

### **Operational Safety**

Your printer and supplies were designed and tested to meet strict safety requirements. These include safety agency examination, approval, and compliance with established environmental standards.

Your attention to the following safety guidelines helps to ensure the continued, safe operation of your printer.

### Printer Supplies

- Use the supplies specifically designed for your printer. The use of unsuitable materials may cause poor performance and a possible safety hazard.
- Follow all warnings and instructions marked on, or supplied with, the printer, options and supplies.

### Caution

Use of other than Genuine Xerox Solid Ink 8400 may affect print quality and printer reliability. It is the only ink designed and manufactured under strict quality controls by Xerox for specific use with this printer. The Xerox Warranty, Service Agreements, and Total Satisfaction Guarantee do not cover damage, malfunction, or degradation of performance caused by use of non-Xerox supplies or consumables, or the use of Xerox supplies not specified for this printer.

### Note

The Total Satisfaction Guarantee is available in the United States and Canada. Coverage may vary outside these areas, please contact your local representative for details. (Free Color Printer customers are not eligible for this coverage.)

### Printer Location

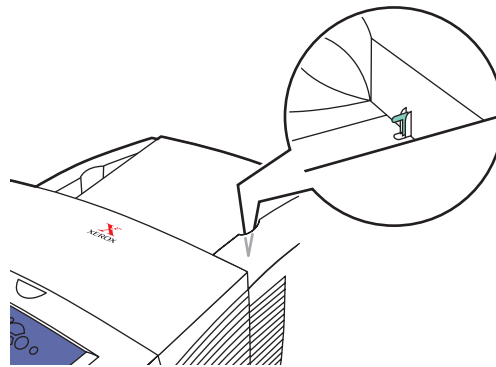
- Place the printer in a dust-free area within a temperature range of 50 degrees F to 90 degrees F (10 degrees C to 32 degrees C) and a relative humidity range of 10 percent to 80 percent.
- Place the printer in an area where there is adequate space for ventilation, operation, and servicing. The recommended minimal spacing is:
  - 20.00 cm (7.5 in.) above
  - 10.16 cm (4 in.) behind
  - 10.16 cm (4 in.) on the left side of the printer
  - 60.0 cm (24 in.) on the right side of the printer, to allow access to the maintenance unit and waste tray.
- Do not block or cover the slots and openings on the printer. The printer may overheat without adequate ventilation.
- For optimum performance, use the printer at elevations below 2,438 m (8,000 ft.).
- Do not place the printer on a carpeted location such as a carpeted floor. Airborne carpet fibers can be pulled into the printer and cause print-quality problems.
- Do not place the printer near a heat source.
- Do not place the printer in direct sunlight.
- Do not place the printer in line with the cold air flow from an air conditioning system.
- Place the printer on a level, solid non-vibrating surface with adequate strength for the weight of the printer. It should be within 2 degrees of horizontal with all four feet in solid contact with the surface. The base printer weight without any packaging materials is approximately 28 kg (60 lbs).

## Moving the Printer

### Caution

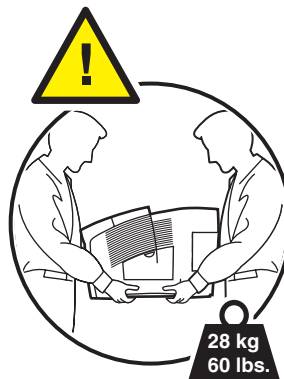
Parts of the printer may be hot. To avoid personal injury or damage to the printer, allow **30 minutes** for it to cool before moving or packing the printer. This allows the ink to solidify.

- Always allow the printer to cool before it is moved to avoid ink spills which can damage the printer.
- Use the Fast Shutdown mode at the front panel (**Shut Down for Moving Printer**) for best results.
- Never move the printer if you receive a **Power Down Error-Head not Parked** message at the printer's front panel. This message means the printer is not ready to be moved. If the printhead is not locked, the printer can be damaged during shipment.
- Always look at the green flag in the exit tray to ensure that it is in the raised position. When the green flag is raised the printhead is locked.



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- Always turn off the printer using the power switch, located under the interface cover on the right side of the printer, and unplug all cables and cords. Do not turn off the printer by pulling the power cord or using a power-strip with an on/off switch.
- The printer is heavy and **must** be lifted by **two** people. The illustration below shows the proper technique for lifting the printer.



- Always move the printer separately from the lower tray assembly.
- Failure to repackage the printer properly for shipment can result in damage to the printer not covered by the Xerox warranty, service agreement, or Total Satisfaction Guarantee.

### Note

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- Damage to the printer caused by improper moving is not covered by the Xerox warranty, service agreement, or Total Satisfaction Guarantee.

### Note




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Follow the recommended procedure when moving the printer from one location to another. Information about moving your printer is included in the repackaging kit. You can order the kit from [www.xerox.com/office/8400supplies](http://www.xerox.com/office/8400supplies) or contact your local Xerox service representative. Additional instructions for repackaging the printer are provided on the *User Documentation CD-ROM*.

### Printing Safety Guidelines

- Keep hands, hair, neckties, etc., away from the exit and feed rollers.
- Do not remove the paper source tray that you selected in either the printer driver or front panel.
- Do not open the doors, while printing.
- Do not move the printer, while printing.

### Symbols Marked on the Product

	Use caution (or draws attention to a particular component). See the manual(s) for information.
	Avoid pinching fingers in the printer. Use caution to avoid personal injury.
	Hot surface on or in the printer. Use caution to avoid personal injury.